



INTERNATIONAL IRRADIATION ASSOCIATION
2023 LEADERSHIP PROGRAM - RT1

Selection of technology from a customer & patient perspective Sterility Assurance Career Opportunities in Healthcare

25 April '23

Byron Lambert, PhD MAR

Assurance of Sterility Task

Force

Fellow, Sterility Assurance

Fellow, AAMI & AIMBE

Abbott Vascular

P.O.Box 9018

26531 Ynez Road

Temecula, CA 92591

Building Needed Leaders that will Last

O1 History and development of radiation processing - Yves Henon

O2 Introduction to radiation chemistry – Xavier Coqueret

RS1 Radiation chemistry: basic reactions, dosimetry

RS2 Radiation chemistry applied to polymers

03 Introduction to Radiation Biology - Yves Henon

RS3 Further radiation biology

O4 Applications of radiation processing – Dagmara Chmielewska-Śmietanko

RA1 Industrial polymer processing - XV

RA2 Medical devices and bio-pharma – DC-S

RA3 Phyto-sanitation and food treatment - YH

RA4 Environmental applications - DC-S

O5 Introduction to radiation technology - Samuel Dorey

RT1 - RT3







International Irradiation Association / Leadership Program

Selection of technology from a customer & patient perspective Sterility Assurance Career Opportunities in Healthcare

- Introduction to Abbott Medical Devices (high value, "low" volume sterilization)
- End-to-End Microbiological Quality & Sterility Assurance (AAMI TIR 100)
 - R&D Material Compatibility (AAMI TIR 17)
 - ➤ Plan / Source Drivers for change: Supply Chain & Sustainability
 - ➤ Make / Sterilize** Sterilization / Packaging Validations & Processes
 - Deliver / Customer Patient Risk
- Conclusion

MEDICAL DEVICES

Leading in connected care with less-invasive, more-accurate technologies

DIABETES CARE

CARDIOVASCULAR

- Vascular care**
- Structural heart
- Heart failure
- Electrophysiology
- Cardiac rhythm management

NEUROMODULATION

- Abbott is a world leader with a broad portfolio of advanced healthcare technologies
- Technologies that are faster, more effective, & less invasive



Sustainable Sterilization: EO

- E-beam & Advanced E-beam
- Alternative gas sterilization, AGS

DIABETES CARE DEVICES

Continuous glucose monitoring

Providing accurate results faster and with greater convenience, so people can continuously monitor their glucose levels with minimal pain or disruption

#1 worldwide, with nearly 3 million users

FREESTYLE LIBRE

- Eliminates routine painful fingersticks
- · Delivers unsurpassed 14-day accuracy and real-time glucose readings every minute
- Provides actionable insights for improved outcomes
- Affordable and accessible to millions of people worldwide
- Compatible with FreeStyle LibreLink and LibreLinkUp, smartphone apps that let people monitor their glucose without the use of a separate device, then share their data with caregivers remotely

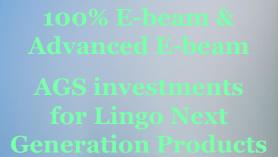
LIBRE SENSE

• Collaboration with sports technology company Supersapiens allows athletes without diabetes to learn more about their glucose levels and the correlation between fueling and athletic performance











Products may not be available in all markets





Huge 'Soft' EO initiative

CARDIOVASCULAR DEVICES

Vascular care 10-yr journey in 1990s

Broad portfolio of devices designed to optimize percutaneous coronary intervention (angioplasty) procedures Temecula, CA Stds Development Collaboration

MARKET-LEADING STENTS

Xience Sierra system designed for complex cases



DIAGNOSTIC AND IMAGING DEVICES

Help doctors assess arterial blockages prior to placing our market-leading stents



FULL PORTFOLIO OF VESSEL-CLOSURE DEVICES AND CATHETERS

Allows physicians to make optimal treatment decisions for each individual patient



CARDIOVASCULAR DEVICES

Structural heart

Broadest portfolio of heart-valve repair and replacement technologies

CUTTING-EDGE TRANSCATHETER VALVE-REPAIR DEVICES

- MITRACLIP and TRICLIP
 Repair for leaking mitral and tricuspid valves
- **TENDYNE**Novel mitral-valve-implantation system



TRADITIONAL MECHANICAL AND TISSUE HEART VALVES

• **EPIC**Aortic and mitral stented tissue valves



MASTERS HP 15 mm
 The world's smallest rotatable mechanical heart valve



DEVICES TO TREAT HOLES WITHIN THE HEART

- AMPLATZER PFO and AMPLATZER AMULET Reduce the risk of stroke
- AMPLATZER PICCOLO
 A tiny, first-of-its-kind device designed to fix a congenital heart defect in premature babies







CARDIOVASCULAR DEVICES

Heart failure

Therapies across the heart-failure disease spectrum:



CARDIOMEMS HF SYSTEM

Pulmonary-artery-pressure monitoring provides early detection of worsening heart failure





HEARTMATE 3 LEFT-VENTRICULAR ASSIST DEVICE

Mini heart pump for patients in advanced-stage heart failure is the first to use *Full MagLev* flow technology





CENTRIMAG CIRCULATORY SUPPORT SYSTEM

Machine that temporarily takes over the function of the heart and lungs so they can rest and heal



Early Product in Temecula VHP chamber! AGS Opportunities





AGS Opportunities **E-beam Opportunities** CARDIOVASCULAR DEVICES

Electrophysiology

Portfolio includes:



ADVISOR HD GRID MAPPING CATHETER, SENSOR ENABLED

First-of-its-kind electrode configuration to create more highly detailed maps of the heart



ENSITE X

Best-in-class cardiac-mapping system provides 3-D images of the heart and its activity



TACTICATH ABLATION CATHETER, SENSOR ENABLED

Next-generation device that is designed for ease of use





CARDIOVASCULAR DEVICES

Cardiac rhythm management

Portfolio includes:

IMPLANTABLE CARDIAC MONITORS

World's first and only insertable cardiac monitor that is smartphone-compatible





CARDIAC RESYNCHRONIZATION DEVICES

Help the heart pump in a more coordinated way





IMPLANTABLE CARDIAC DEFIBRILLATORS

MRI-safe devices that help slow abnormally fast-beating hearts





PACEMAKERS (TRANSVENOUS & LEADLESS)

MRI-safe devices that restore normal heart rhythm







NEUROMODULATION DEVICES

Chronic-pain and movementdisorder therapies

Global leader in chronic-pain solutions



UNIQUE PAIN-MANAGEMENT PORTFOLIO INCLUDES:

- Radiofrequency ablation
- BurstDR spinal-cord stimulation
- Dorsal-root-ganglion stimulation





Products may not be ava

markets

INFINITY DEEP-BRAIN-STIMULATION (DBS) SYSTEM

Targeted patient-specific treatment to help address the symptoms of Parkinson's disease and essential tremor





AAMI TIR 100

End-to-End Microbiological Quality & Sterility Assurance



Figure 1—End-to-end Process

Sustainable sterilization foundation



TRAINING & DEVELOPMENT

Competency based training for in areas of Radiation, Alternative gas sterilization, ethylene oxide, packaging/sterile barrier, and microbiology

ACCESS TO TECHNOLOGY

Access to R&D E-beam and Advanced E-beam, AGS development chambers and ramp up dynamics of novel technologies. Advancing micro dosimetry and LEEB.

R&D: MATERIAL COMPATIBILITY

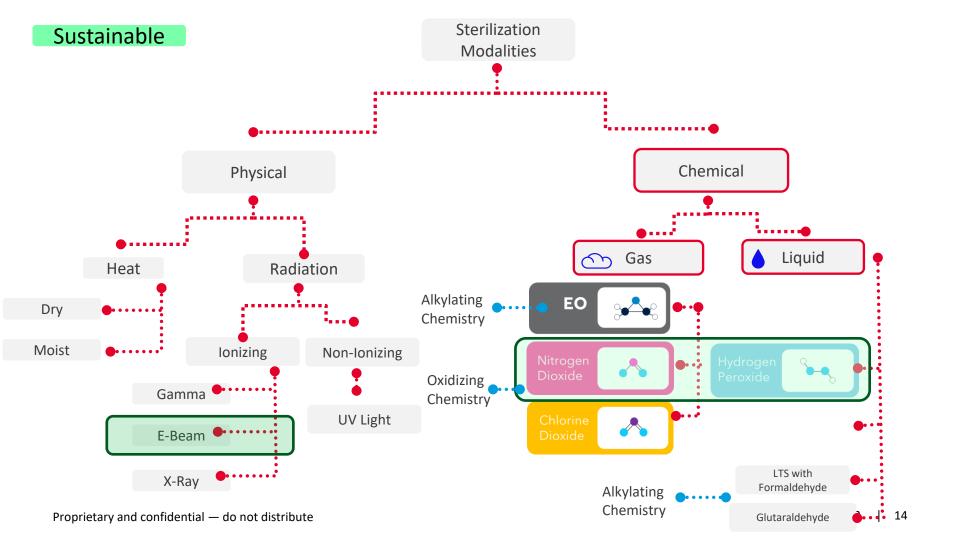
Building comprehensive material database for sterilization modalities and upstream integration with R&D

LETHALITY

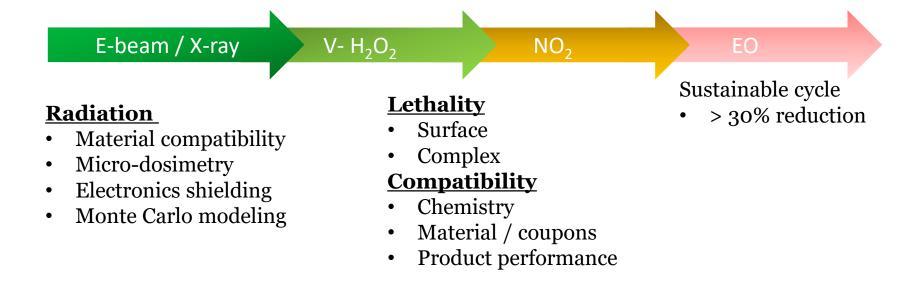
Alternative SALs
Development of special AGS use case cycles for
complex lumen and gentle corners with novel
technologies

REGULATORY

Industry collaboration and developing global (FDA, EMA and regional) submission strategies for novel technologies



Sustainable sterilization path from traditional EO Ster'n

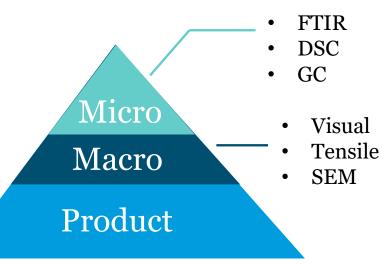


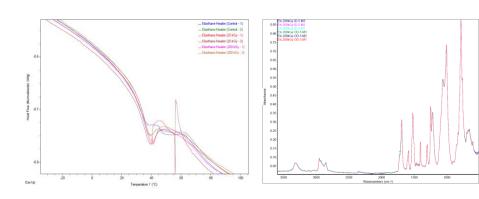
MATERIAL COMPATIBILITY DATABASE



Product Evaluation

Assurance of Sterility Task Force (ASTF) Evaluation Identify Products Feasibility Pre-Val Validation E-beam or Advanced E-beam · Material assessment Lethality Cycle Development • Install/Qualify Equipment Functional testing VHP or NO2 - Standard Cycle Increased sample size Micro testing · Visual sample processing · Mitigate "High Risks" · Include aging/conditioning Biocomp testing · Packaging testing DV. PPQ





Designed for sustainable sterilization



Input

- Material compatibility / characterization
- Packaging compatibility (sustainability)
- Infrastructure (network & capacity)

Output

- Sterilization effects Product risk assessment
- Reduced packaging
- Reduced emissions (transportation)
- Reduced residuals
- Reduced capacity constraints
- Reduced risk to Abbott's reputation

AAMI TIR 100

End-to-End Microbiological Quality & Sterility Assurance



Figure 1—End-to-end Process

Drivers for change – Innovation over Decades

- Three drivers over the decades
 - Supply Chain ... 1990s
 - Sensitive Combination Products ... 2000s to present
 - Sustainability ... 2015 to present



- What are current business priorities ... cash ... customer responsiveness ... cost?
- What is management focus ... compliance ... get product to market ... key projects?
- How are costs quantified?
- How are savings quantified?
- **–** ...

Partners for Change



AAMI TIR 100

End-to-End Microbiological Quality & Sterility Assurance **STERILIZATION** SOURCE PLAN **DELIVER** MAKE CUSTOMER **Microbiological Quality**

Figure 1—End-to-end Process

Sterilization / Packaging Validations & Processes

Traditional & Classic Role of Sterility Assurance SMEs, e.g.,

- Define product, packaging and material compatibility
- Define lethality of product
- Define sterilization process

Examples of standards

- ISO 11137-1:2006 Sterilization of health care products Radiation —
 Part 1: Requirements for development, validation and routine control of a sterilization process for medical devices
- ISO 11607-1:2019 Packaging for terminally sterilized medical devices —
 Part 1: Requirements for materials, sterile barrier systems and packaging systems

Huge value to <u>all</u> medical device companies and beyond

AAMI TIR 100

End-to-End Microbiological Quality & Sterility Assurance



Figure 1—End-to-end Process

Patient Risk – New Paradigms!

- Aseptic Processing vs Terminal Sterilization
- Terminal Sterilization at 'Alternative SALs'
- Packaging
- Risk of Infection in a healthcare facility
- Microbiological Quality appropriate
- Infection risk vs regulatory risk

Assurance of Sterility for Sensitive Combination Products and Materials

New Paradigms to Bring Innovative Healthcare Products to Patients



Bryans, Hansen, Lam, Lambert Elsevier Press, H2'19





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life. to the fullest.®

Abbott

Curriculum

110 Learning Outcomes

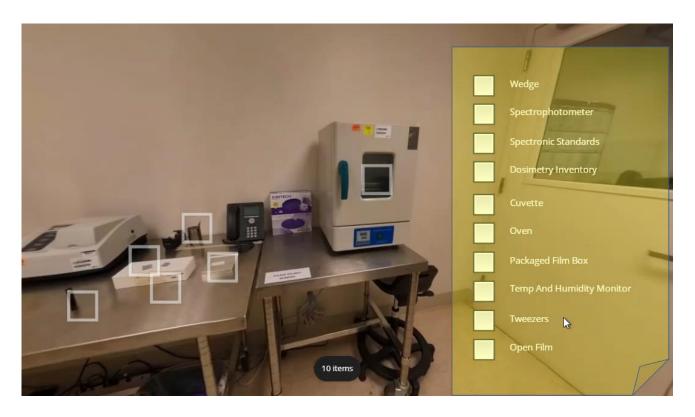
8 CBT modules linked to ISO & ASTM standards

Industry collaborators

- Med Dev Manufacturer (Abbott, BD, Boston Scientific, KCI, J&J)
- Standards Development (AAMI / ISO)
- iiA (international irradiation association)
- Contract sterilizers (Sterigenics / Steris)
- Interest groups (The Panel)

Healthcare Products Radiation Sterilization Curriculum Module	Know	Understand	Execute	Demonstrate	Competence	
Maximum acceptable dose:						
ISO 11137 Parts 1, 2 and 3, TS13004, AAMI TIR 17, Panel Guide on the establishment of	К	U	Α	Α	KUAA	
the maximum acceptable dose (Dmax, acc) for a product	· ·				KOAA	
Dose Establishment:						
VDMAX 15 & 25 / Method 1/ Method 2 ISO 11137 Parts 1 and 2, TS13004, AAMI TIR 40,	К	U	Α		KUA	
AAMI TIR 35, AAMI ST67						
Performance Qualification Requirements:						
ISO 11137 Part 1, 3, 4 and ISO/ASTM 52303.	К	U	Α	Α	KUAA	
Operational Qualification Requirements:						
ISO 11137 Part 1, 3, 4 and ISO/ASTM 52303.	К	U			KU	
Dose Audit & Dose Augmentation, and routine maintenance/Requalification:	.,					
ISO 11137 Parts 1 and 2, part 4	К	U	Α	Α	KUAA	
Dosimetry and terminology:	К	U	Α	Α	KUAA	Acknowledge Competence
ISO/ASTM 52628, E3083	K	U	A	А	KUAA	ete
Dosimetry System Calibration:	к	U			ΚU	Ē
ISO/ASTM 51261, ISO/ASTM 51707	K	ŭ			RO	S
Irradiation (technology specific) and terminology:						dge
ANSI Category II, III and IV standards. ASTM Gamma, ebeam, Xray documents. IAEA	K	U	Α	Α	KUAA	N N
Safety Series 8.						ê
Reading and Handling dosimeters:						Act
ISO/ASTM 52628						
Used in conjunction with the relevant ISO/ASTM standard that pertains to the						
dosimetry system being used:						
ISO/ASTM 51275 (for radiochromic film)						
ISO/ASTM 51607 (Alanine-EPR Dosimetry System)	K	U	Α	Α	KUAA	
ISO/ASTM 51650 (Cellulose Triacetate Dosimetry System)						
ISO/ASTM 51276 (for PMMA)						
ISO/ASTM 52701 on Influence Quantities						
ISO/ASTM 51707 on Uncertainties						
may be adequate in addition to 52628.						
Product Family Adoption:	К	U	Α	Α	KUAA	
AAMI TIR 35						

Interactive



Problem oriented training

